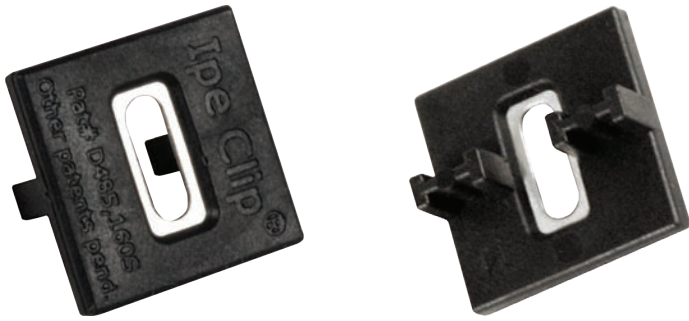


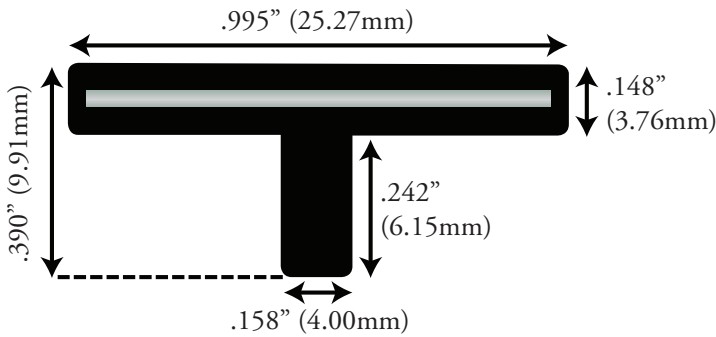
EXTREME4™



Features:

- This system automatically spaces deck boards at 5/32" (4mm)
- Manufactured from polyethylene with stainless insert
- For use with air/kin dried hardwood, composite, or PVC decking
- Allows for contraction of width of air dried hardwoods
- Allows for expansion of width of kiln dried hardwoods
- Allows movement of length with composite/PVC decking
- Unique design allows for more tolerance in biscuit cut grooves while increasing hold down area
- UV resistant
- Limited Lifetime Warranty

Fastener Dimensions



Clip Construction		
Material	Stainless Steel Insert	Available Colors
Polyethylene	.883" x .883" Thickness: .036"	

Decking Compatibility		
Air-Dried Decking	Kiln-Dried Decking	Composite/ PVC Decking
X	X	X

Allows Contraction on the Width of Air-Dried Hardwoods



This method holds the decking tight to the joist, while allowing one side of the deck board to remain free to expand and contract.

Allows Expansion on the Width of Kiln-Dried Hardwoods



This method holds the decking tight to the joist, while allowing one side of the deck board to remain free to expand and contract.

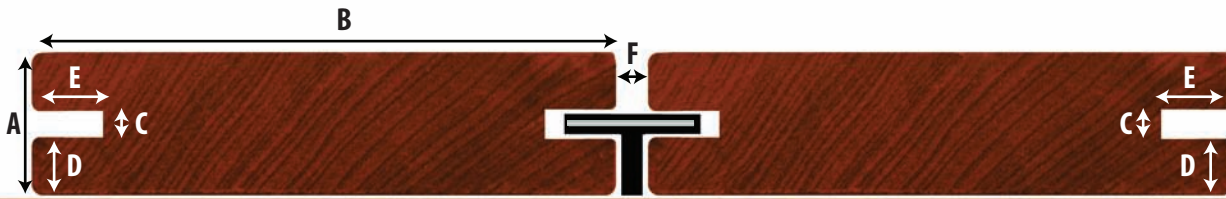
Allows Expansion/Contraction Along the Length of Composite/PVC Decking



Running screws straight down with composite/PVC decking allows these materials to naturally move on their length.



Ipe Clip® Extreme4™ Installation Specifications



Board Dimensions	
Board Thickness	Board Width
A* = Measurement Of Your Decking	B** = Measurement Of Your Decking

Groove Dimensions		
Thickness of Cut	Cutting Height	Cutting Depth
C = 5/32" (4mm)	D*** = (A-5/32")/2	E = 1/2" (13mm)

Board Spacing
During Installation
F**** = 5/32" (4.00mm)

* If using 1-1/2" or thicker material, you may need to upgrade to a longer screw option than what is typically packaged with the fastening kit.

** For decking 8" or wider, the (A) dimension should be at least 1-1/2". Using a wide plank such as this for surface decking will most likely cause cupping issues regardless of how the material is fastened if thicker material is not used.

*** This formula will create a symmetrical profile that allows you to flip and/or rotate the decking to be able to put the best side up.

**** Fastener automatically achieves spacing when boards are pushed tight during installation.



- Complete Kit Contains**
- (175) IPE CLIP® Extreme4™ Hidden Deck Fasteners
 - (190) #8x2" 305 Stainless Steel T10 - Star Drive Drive Screws
 - (12) 3/8" Tapered Ipe Plugs
 - (1) 1/8" High Speed Drill Bit
 - (1) Screw Gun Driver Bit
 - (1) Instruction Sheet

- 100 Ct. Kit Contains**
- (100) IPE CLIP® Extreme4™ Hidden Deck Fasteners
 - (100) #8x2" 305 Stainless Steel T10 - Star Drive Drive Screws
 - (1) Instruction Sheet

Coverage varies, see page 15 for more info



4mm Spacer Tool

Complete Kit Components:



3/8" Tapered Ipe Plugs



305 Stainless Steel T10 - Star Drive Drive Screws

1/8" High Speed Drill Bit

Screw Gun Driver Bit